

SAFETY DATA SHEET

Print date: 04/21/2016 **Revision Date:** 04/21/2016 **Revision Number: 1.01**

1. COMPANY AND PRODUCT IDENTIFICATION

Product identifier

Product Name: SynDeck® IMO Epoxy Part B Hardener SB5000

Product code: SB5000

Other means of identification

No information available **Synonyms**

Application

Flooring Topcoat 2 part **Recommended Use** For industrial use only Uses advised against

Supplier/Manufacturer:

Supplier:

EPMAR Corporation 13240 E. Barton Circle Whittier, CA 90605-3254

Phone: 562-946-8781 FAX: 562-944-9958

E-mail: she@quakerchem.com (For Health and Safety Questions) Emergency telephone number:

* 24 HOUR TRANSPORTATION: **CHEMTREC: 1-800-424-9300

+703-527-3887 (Call collect outside of US) * 24 HOUR EMERGENCY HEALTH & SAFETY:

**(800) 523-7010 (Within US only) Outside of US call (703)

527-3887

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

SB5000 - SynDeck® IMO Epoxy Part B Hardener SB5000

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This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute Toxicity - Oral	Category 4
Acute Toxicity - Dermal	Category 4
Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1
Skin Sensitization	Category 1
Chronic aquatic toxicity	Category 2

Label Elements

Emergency Overview

DANGER

Hazard Statements

harmful if swallowed Harmful in contact with skin Causes severe skin burns and eye damage May cause an allergic skin reaction Toxic to aquatic life with long lasting effects



Appearance Translucent Colorless

Physical State Liquid

Odor Amine

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Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling

Do not eat, drink or smoke when using this product

Wear protective gloves/protective clothing/eye protection/face protection

Do not breathe dust/fume/gas/mist/vapors/spray

Contaminated work clothing should not be allowed out of the workplace

Avoid release to the environment

Precautionary Statements - Response

Immediately call a POISON CENTER or doctor/physician

Specific treatment (see First Aid on this label)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing Immediately call a POISON CENTER or doctor/physician

Call a POISON CENTER or doctor/physician if you feel unwell Wash contaminated clothing before reuse IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower If skin irritation or rash occurs: Get medical advice/attention

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing Immediately call a POISON CENTER or doctor/physician

IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell Rinse mouth Do not induce vomiting Collect spillage

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

None known

Other Information

Harmful to aquatic life.

Unknown acute toxicity 0% of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS No	Weight %
Benzyl alcohol	100-51-6	30 - 40%
Trimethylolpropane polyoxypropylene triamine	39423-51-3	30 - 40%
Isophorone diamine	2855-13-2	20 - 30%
1,3-Benzenedimethanamine	1477-55-0	15 - 20%

Physico-chemical properties: Corrosive

The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

General advice: Show this safety data sheet to the doctor in attendance Remove contaminated

clothing and shoes. Wash contaminated clothing before re-use. Wash off with soap

and water. If symptoms persist, call a physician

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes

Skin contact: Remove contaminated clothing and shoes. Wash contaminated clothing before re-use.

Wash off immediately with soap and plenty of water.

Ingestion: If swallowed, seek medical advice immediately and show this container or label. Do

not induce vomiting without medical advice. Never give anything by mouth to an

unconscious person

Inhalation: Move to fresh air in case of accidental inhalation of vapors. If not breathing, give

artificial respiration If breathing is difficult, give oxygen Consult a physician.

Note to physician: In case of ingestion, the stomach should be emptied by gastric lavage under qualified

medical supervision. Material is corrosive. It may not be advisable to induce vomiting.

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Possible mucosal damage may contraindicate the use of gastric lavage.

Medical condition

aggravated by exposure:

Dermatitis and asthma.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media: Use dry chemical, CO2, water spray or `alcohol` foam.

Specific hazards: Do not allow material to contaminate ground water system.

Special protective equipment for

fire-fighters:

As in any fire, wear self-contained breathing apparatus pressure-demand,

MSHA/NIOSH (approved or equivalent) and full protective gear

Specific methods: Water mist may be used to cool closed containers

6. ACCIDENTAL RELEASE MEASURES

Personal precautions: Ensure adequate ventilation. Avoid contact with skin, eyes and clothing. Do not

breathe vapour/dust. Use personal protective equipment. Wash thoroughly after

handling.

Environmental precautions: Do not flush into surface water or sanitary sewer system. Prevent further leakage or

spillage if safe to do so.

Methods for cleaning up: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal

binder, sawdust). Sweep up and shovel into suitable containers for disposal.

7. HANDLING AND STORAGE

Handling

Technical Use only in area provided with appropriate exhaust ventilation.

measures/precautions:

Safe handling advice: In case of insufficient ventilation, wear suitable respiratory equipment. Avoid contact

with skin and eyes. Do not breathe vapors or spray mist. Wear personal protective

equipment. Wash thoroughly after handling.

Storage

Technical measures/storage

conditions:

Keep containers tightly closed in a cool, well-ventilated place. Purge open drums with

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nitrogen before resealing.

Incompatible products: strong acids and oxidizing agents Copper or copper-bearing alloys.

Safe storage temperature: 50 - 100 ° F

Shelf life: 2 years

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components	ACGIH Exposure Limits	OSHA TWA (final)	NIOSH - Pocket Guide
1,3-Benzenedimethanamine	None	None	0.1 mg/m ³ (Ceiling)

Engineering measures: Ensure adequate ventilation

Personal Protective Equipment:

General: Eye Wash and Safety Shower

Respiratory protection: If engineering controls do not maintain airborne concentrations to a level which is

adequate to protect worker health, a NIOSH-certified respirator with organic

vapor/P100 filter should be worn.

Eye protection: Goggles, Face-shield

Hand protection: Neoprene gloves

Skin and body protection: Long sleeved clothing, Chemical resistant apron, Boots

Hygiene measures: Wash hands before breaks and immediately after handling the product Discard

contaminated leather articles.



9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State Liquid

Appearance Translucent Colorless

Odor Amine

Odor Threshold No information available

pH concentrate: 11

pH DilutionNo information available

Melting/freezing point

No information available

Boiling Point/Range No information available

Flash Point $> 100 \, ^{\circ}\text{C} \, / > 212 \, ^{\circ}\text{F}$

Method PMCC (Pensky-Martens Closed-Cup)

Evaporation rate No information available

Flammability Limits in Air

upper flammability limitNo information availablelower flammability limitNo information available

VOC Content Product (lb/gal) 0

VOC Content Product (g/L) 0

VOC less water and exempt (lb/gal) 0

VOC less water and exempt (g/L) 0

HAP Content Product (g/L):

HAP Content Product (lb/gal) 0

Solids (% w/w): 100

Solids (% v/v): 100

Vapor pressure No information available

Vapor density No information available

Specific Gravity (g/cc, 15 C) No information available

Density @ 25 ° C. (g/cc): 1.018

Bulk Density @ 77° F. (lb/gal): 8.5

Water Solubility Moderate

Solubility in other solvents No information available

Partition coefficient: n-octanol/water No information available

Autoignition temperature No information available

Decomposition TemperatureNo information available

Kinematic viscosity

No information available

Dynamic viscosity 200 cP

Molecular Weight No information available

10. STABILITY AND REACTIVITY

Stability: Can react strongly with epoxy resins at elevated temperatures.

Conditions to avoid: Exposure to water vapour. Exposure to air.

Materials to avoid: Strong acids and oxidising agents. Copper. Copper alloys. Epoxy resins under

uncontrolled conditions.

Hazardous decomposition products: Nitrogen oxides (nox). Carbon oxides. Thermal decomposition can lead to release of

irritating gases and vapours.

Hazardous Polymerization: Not applicable.

11. TOXICOLOGICAL INFORMATION

No toxicological information is available on the product. Data obtained on components are summarized below.

Information on likely routes of exposure

Inhalation May cause irritation of respiratory tract.

Eye Contact Corrosive to the eyes and may cause severe damage including blindness.

Skin Contact Contact causes severe skin irritation and possible burns. May cause sensitization by

skin contact. Harmful in contact with skin.

Ingestion Harmful if swallowed.

Components	LD50 Oral	LD50 Dermal	LC50 Inhalation
Benzyl alcohol	= 1230 mg/kg (Rat)	= 2 g/kg (Rabbit)	= 8.8 mg/L (Rat) 4 h
	Oral LD50 Rat 1230	Dermal LD50 Rabbit 2	Inhalation LC50 Rat 8.8
	mg/kg (Source: NLM_CIP)	g/kg (Source: NLM_CIP)	mg/L 4 h (Source:
			NLM_CIP)
Trimethylolpropane polyoxypropylene triamine	-	-	-
Isophorone diamine	= 1030 mg/kg (Rat)	-	-
	Oral LD50 Rat 1030		
	mg/kg (Source: IUCLID)		
1,3-Benzenedimethanamine	= 660 mg/kg (Rat)	= 2 g/kg (Rabbit)	= 700 ppm (Rat) 1 h
	Oral LD50 Rat 660 mg/kg	Dermal LD50 Rabbit 2	Inhalation LC50 Rat 700
	(Source: JAPAN_GHS)	g/kg (Source: NLM_CIP)	ppm 1 h (Source:
			NLM_CIP)

Delayed and immediate effects as well as chronic effects from short and long-term exposure

CarcinogenicityThe table below indicates whether each agency has listed any ingredient as a carcinogen

Components	IARC Carcinogens	NTP	OSHA -
			Select Carcinogens
Benzyl alcohol	Not listed	Not listed	Not listed
Trimethylolpropane polyoxypropylene triamine	Not listed	Not listed	Not listed
Isophorone diamine	Not listed	Not listed	Not listed
1,3-Benzenedimethanamine	Not listed	Not listed	Not listed

Sensitization Product contains a component that is classified as a skin sensitizer. No studies have

been conducted on the product itself.

Mutagenic effects: No information available.

Reproductive Toxicity No information available.

Developmental ToxicityNo information available.

Teratogenic No information available.

Specific target organ systemic toxicity (single exposure)

No information available.

Specific target organ systemic toxicity (repeated exposure)

No information available.

Aspiration hazard No information available.

Additional information on toxicological effects

No information available

12. ECOLOGICAL INFORMATION

Components	Ecotoxicity - Fish Species	Ecotoxicity - Freshwater	Ecotoxicity - Water Flea
	Data:	Algae Data:	Data:
Benzyl alcohol	= 460 mg/L LC50 = 10	=23mg/L	EC50 (water flea - 48h) =
	mg/L LC50		23 mg/L
Trimethylolpropane polyoxypropylene	No data	No data	No data
triamine			
Isophorone diamine	No data	14.6 - 21.5mg/L	EC50 (Daphnia magna -
		= 37 mg/L EC50	48h) = 14.6 - 21.5 mg/L
			EC50 (Daphnia magna -
			24h) = 42 mg/L
1,3-Benzenedimethanamine	No data	No data	No data

0% of the mixture consists of components(s) of unknown hazards to the aquatic environment

Persistence and Degradability

No information available.

Bioaccumulation

No information available.

Components	Octanol/water partition coefficient
Benzyl alcohol	1.1
Trimethylolpropane polyoxypropylene triamine	-1.13
Isophorone diamine	0.79
1,3-Benzenedimethanamine	-

Mobility: No data available

Ozone: No data available

13. DISPOSAL CONSIDERATIONS

Waste from residues/unused products:

Waste disposal must be in accordance with appropriate Federal, State, and local regulations. This product, if unaltered by use, may be disposed of by treatment at a permitted facility or as advised by your local hazardous waste regulatory authority.

Contaminated packaging: Do not re-use empty containers

Methods for cleaning up:

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust) Sweep up and shovel into suitable containers for disposal

14. TRANSPORT INFORMATION

U. S. DEPARTMENT OF TRANSPORTATION:

UN/NA ID Number: UN2735

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (contains

1,3-Benzenedimethanamine and Isophorone diamine)

Hazard class: 8
PG: III

DOT ERG: ERG 153

TDG (CANADA):

UN nr: UN2735

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (contains

1,3-Benzenedimethanamine and Isophorone diamine)

TDG Hazard Classification: 8
Packing group: III

IMDG/IMO:

UN nr: UN2735

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (contains

1,3-Benzenedimethanamine and Isophorone diamine)

Class: 8
Packing group: III
EMS: F-A, S-B
Limited quantity: 5 L

IATA/ICAO:

UN nr: UN2735

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (contains

1,3-Benzenedimethanamine and Isophorone diamine)

Hazard Class: 8
Packing group: III
Maximum quantity for cargo only: 60 L
Maximum quantity for passenger: 5 L
Limited quantity: 1 L

15. REGULATORY INFORMATION

Federal Regulations

Standard:

OSHA Hazard Communication

This product is considered to be hazardous under the OSHA Hazard Communication

Standard.

CERCLA/SARA Information:

SB5000 - SynDeck® IMO Epoxy Part B Hardener SB5000

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SARA (311, 312) hazard class: This product possesses the following SARA Hazard Categories:

Immediate Health (Acute):YesDelayed Health (Chronic):YesFlammability:NoPressure:NoReactivity:No

Components	Hazardous Substances Extremely Hazardous		SARA 313 Emission
	and RQs	Substances and TPQs	Reporting
Benzyl alcohol	Not listed	Not listed	Not listed
Trimethylolpropane polyoxypropylene triamine	Not listed	Not listed	Not listed
Isophorone diamine	Not listed	Not listed	Not listed
1,3-Benzenedimethanamine	Not listed	Not listed	Not listed

Clean Air and Clean Water Acts:

Components	Hazardous Air	CWA - Hazardous	CWA - Toxic	CWA - Priority
	Pollutants	Substances	Pollutants	Pollutants
Benzyl alcohol	Not listed	Not listed	Not listed	Not listed
Trimethylolpropane	Not listed	Not listed	Not listed	Not listed
polyoxypropylene triamine				
Isophorone diamine	Not listed	Not listed	Not listed	Not listed
1,3-Benzenedimethanamine	Not listed	Not listed	Not listed	Not listed

U.S. STATE REGULATIONS (RTK):

Components	California	PARTK	MI Critical	NJRTK	MARTK
	Proposition 65		Materials		
Benzyl alcohol	Not Listed	Present	Not Listed	Not Listed	Present
Trimethylolpropane polyoxypropylene triamine	Not Listed	Not Listed	Not Listed	Not Listed	Not Listed
Isophorone diamine	Not Listed	Not Listed	Not Listed	1067	Not Listed
1,3-Benzenedimethana mine	Not Listed	Present	Not Listed	1320	Present

California Proposition 65 Status: No components are listed

RCRA Status: To be disposed of as characteristic hazardous waste: Corrosive D002

CANADIAN REGULATIONS:

Components	CEPA Schedule I	Challenge Substances
Benzyl alcohol	Listed	Not listed
Trimethylolpropane polyoxypropylene triamine	Not listed	Not listed
Isophorone diamine	Not listed	Not listed
1,3-Benzenedimethanamine	Not listed	Not listed

INVENTORY STATUS:

United States TSCA Inventory: This product complies with TSCA

Canada DSL/NDSL Inventory List This product complies with DSL

16. OTHER INFORMATION

Sources of key data used to compile Material safety data sheets of the ingredients. the data sheet:

Prepared by: Safety, Health and Environmental Department

Revision Date: 04/21/2016 **Reason for revision:** Name change.

Personal protection recommendations should be reviewed by purchasers. Workplace conditions are important factors in specifying adequate protection.

Disclaimer

This product's safety information is provided to assist our customers in assessing compliance with safety/health/environmental regulations. The information contained herein is based on data available to us and is believed to be accurate. However, no warranty of merchantability, fitness for any use, or any other warranty is expressed or implied regarding the accuracy of this data, the results to be obtained from the use thereof, or the hazards connected with the use of the product. Since the use of this product is within the exclusive control of the user, it is the user's obligation to determine the conditions for safe use of the product. Such conditions should comply with all regulations concerning the product. The company referenced in this Safety Data Sheet assumes no liability for any injury or damage, direct or consequential, resulting from the use of this product unless such injury or damage is attributable to the gross negligence of such company.

End of Safety Data Sheet

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